



## Structure Inventory and Appraisal

Bridge ID: MILFORD-003616  
FHWA No.: 3616

Official	SR: 51.3	SD/FO: Not Deficient or Obsolete
Unofficial	SR: 41.5	SD/FO: Functionally Obsolete

**IDENTIFICATION**

7 Facility Carried: CO RD  
5B Rte. Signing Prefix: 4  
5C Level of Service: 1 - MAINLINE  
5D Inventory Route: 00000  
City: DELOIT  
3 County: 024 - Crawford  
9 Location: 064381801  
5E Directional Suffix: 0 - NOT APPLICABLE  
6 Feature Intersected: BOYER RIVER  
2 District: 0  
Garage: 000  
98 Border Bridge Code:  
% Responsibility: 0  
99 Border Bridge No.:

**INSPECTION**

90 Inspection Date: 04/01/2016      Inspection Type: N/A  
Next Routine Insp Date: 04/01/2018      91 Frequency: 24  
Inspection Agency: 5 - Consultant      Next Insp Type: In-Depth  
Inspection Group: Crawford County  
93A FC Inspection Date:  
92A FC Frequency: 0      Next FC Insp.: NA  
93B UW Inspection Date:  
92B UW Frequency: 0      Next UW Insp.: NA  
93C SI Date:  
92C SI Frequency: 0      Next Spec. Insp.: NA  
Other Non-NBI Date:  
Other Non-NBI Freq.:      Next Other Insp.: NA

**STRUCTURE TYPE AND MATERIALS**

43A Main Span 4 - Steel Continuous  
43B Main Span Design: 02 - Stringer/Multi-beam or Girder  
45 No. Spans Main Unit: 3  
44A Appr. Span 000 - NA  
44B Appr. Span Design: 000 - NA  
46 No. of Appr. Spans: Near 0 Far 0  
107 Deck Type: 1 - Concrete Cast-in-Place  
108A Wearing Surface: 1 - Monolithic Concrete (concurrently placed with structural deck)  
108B Membrane: 0 - None  
108C Deck Protection: 0 - None

**CONDITION**

58 Deck: 5 - Fair Condition (minor section loss)  
59 Super: 6 - Satisfactory Condition (minor deterioration)  
60 Sub: 5 - Fair Condition (minor section loss)  
61 Channel/Channel Prol.: 6 - Bank slump, widespread minor damage  
62 Culvert: N - Not Applicable

**GEOMETRIC DATA**

49 Length Max Span: 59 ft.  
49 Structure Length: 152 ft.  
34 Skew: 0°  
Deck Area: 3648.0 sq. ft.  
50B Curb/Sdwk Width R: 0 ft.  
50A Curb/Sdwk Width L: 0 ft.  
51 Width Curb to Curb: 22.0 ft.  
52 Width Out to Out: 24.0 ft.  
32 Appr. Roadway width: 30 ft.  
(w/ Shoulders)  
33 Median: 0 - No median  
35 Structure Flared: 00 - No flare  
10 Vertical Clearance: 99'99"  
47 Horiz. Clearance: 22'00"  
53 Min. Vert. Clearance Over: 99'99"  
54B Min. Vert. Underclearance: 00'00"  
55 Min. Lat. Underclearance R: 00'00"  
56 Min. Lat. Underclearance L: 00'00"

**APPRAISAL**

67 Str. Evaluation: 4 - Meets minimum tolerable limits  
68 Deck Geometry: 4 - Meets minimum tolerable limits  
69 Underclear Vert & Horiz: N - Not applicable  
71 Waterway Adequacy: 6 - Occasional Overtopping of Approaches  
72 Approach Alignment: 3 - Intolerable - high priority of corrective action  
36A Bridge Rail: 0 - DOES NOT MEET CURRENT SAFETY STANDARDS, OR IS NOT THERE AND IS NEEDED.  
36B Transition: 0 - DOES NOT MEET CURRENT SAFETY STANDARDS, OR IS NOT THERE AND IS NEEDED  
36C Approach Rail: 0 - DOES NOT MEET CURRENT SAFETY STANDARDS, OR IS NOT THERE AND IS NEEDED  
36D Approach Rail Ends: 0 - DOES NOT MEET CURRENT SAFETY STANDARDS, OR IS NOT THERE AND IS NEEDED  
113 Scour Critical: 8 - Stable - Excellent Condition

**NAVIGATION DATA**

38 Navigation Control:  
0 - No navigation control on waterway (bridge permit not required)  
111 Pier Protection:  
39 Vertical Clearance: 00'00"  
40 Horiz. Clearance: 000'00"

**LOAD RATING AND POSTING**

31 Design Load: 2 - H 15  
63 Rating Method: 1 - Load Factor (LF) reported in english tons using HS-20 loading.  
64 Operating Rating: 27.4 Tons  
65 Rating Method: 1 - Load Factor (LF) reported in english tons using HS-20 loading.  
66 Inventory Rating: 18.4 Tons  
70 Posting: 3 - 10.0-19.9% below legal loads  
41 Posting Status: P - Posted for Load

16 Latitude: 42.09449467      17 Longitude: -95.31175356

**AGE AND SERVICE**

27 Year Built: 1949      Design No.: 0  
106 Year Reconstructed: 0  
42A Type of Service on: 1 - Highway  
42B Type of Service Under: 5 - Waterway  
28A Lanes on: 2      28B Lanes under: 0  
29 ADT: 260      30 Year of ADT: 2008  
109 Truck ADT: 0 %      Speed Limit: 25  
19 Detour Length: 12 mi.

FRA No. (if RR Bridge):  
Mile Post:

**CLASSIFICATION**

112 NBIS Length: Y  
26 Functional Class: 08 - Rural - Minor Collector  
100 STRAHNET: 0 - Not a defense highway  
101 Parallel Structure: N - No parallel structure  
102 Direction of Traffic: 2 - 2-way traffic  
22 Owner: 02 - County Highway Agency  
21 Custodian: 02 - County Highway Agency  
37 Historical Significance: 5 - Not eligible  
75A Type of Work Proposed:  
75B Work Done by:



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108A Wearing Surface: 1 - Monolithic Concrete (concurrently placed with structural deck)  
108B Membrane: 0 - None  
108C Deck Protection: 0 - None

**CONDITION**

58 Deck: 4 - Poor Condition (advanced deterioration)  
59 Super: 6 - Satisfactory Condition (minor deterioration)  
60 Sub: 5 - Fair Condition (minor section loss)  
61 Channel/Channel Prot.: 6 - Bank slump. widespread minor damage  
62 Culvert: N - Not Applicable

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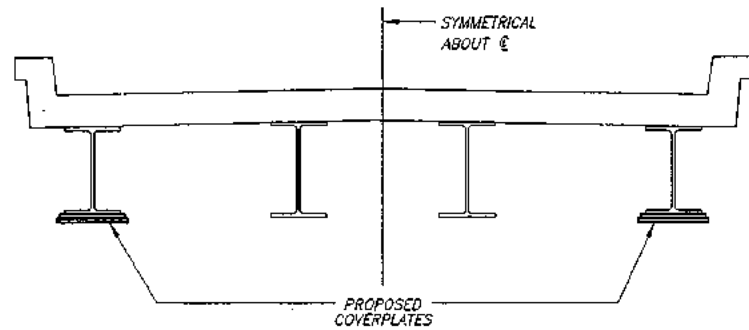
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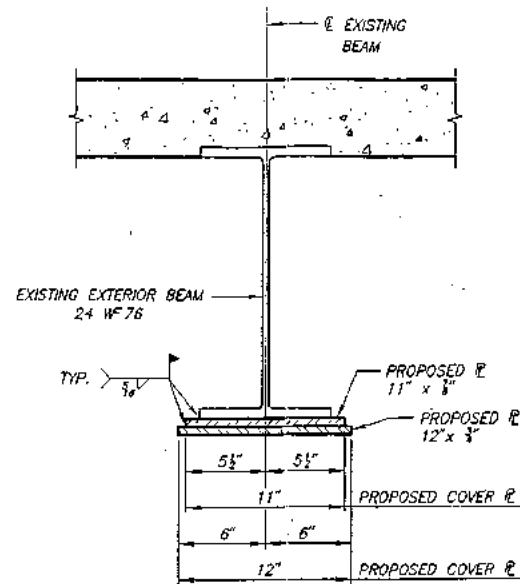
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**CLASSIFICATION**

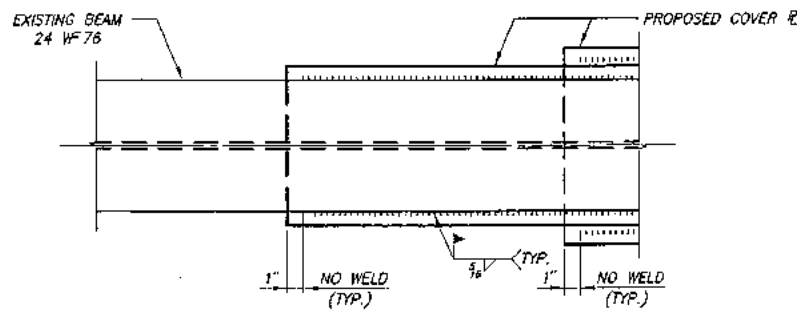
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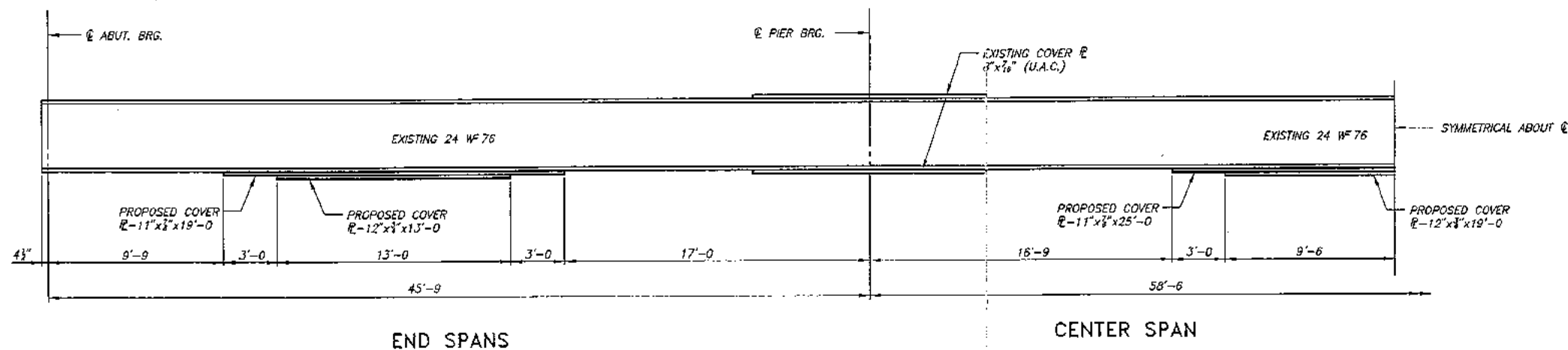
TYPICAL CROSS SECTION  
NEAR MID SPANS



EXTERIOR BEAMS



TYPICAL WELD



END SPANS

CENTER SPAN

EXTERIOR BEAM

GENERAL NOTES

THE INTENT OF THIS SHEET IS TO STRENGTHEN CRAWFORD COUNTY BRIDGE 'MILFORD 9' (FHWA NO. 003616), A THREE SPAN CONTINUOUS STEEL I-BEAM BRIDGE. THE BRIDGE IS LOCATED IN THE CITY OF DELOIT OVER THE BOYER RIVER. STRENGTHENING OF THE BRIDGE SHALL CONSIST OF ADDING COVER PLATES TO THE BOTTOM FLANGE OF THE EXTERIOR BEAM FOR EACH SPAN. (TWELVE (12) PLATES REQUIRED).

THIS DESIGN IS SITE-SPECIFIC FOR THE BRIDGE DESIGNATED BY THE COUNTY AS CRAWFORD COUNTY BRIDGE 'MILFORD 9' (FHWA NO. 003616.) AS SHOWN IN THE TITLE BLOCK OF THIS DRAWING, AND IS NOT TO BE CONSIDERED USEABLE AT ANY OTHER SITE.

THE CONTRACTOR IS ADVISED THAT TOXIC LEVELS OF LEAD, CHROMIUM AND OTHER CONSTITUENTS MAY EXIST ON THE EXISTING BEAMS AND COULD CREATE CONDITIONS ABOVE REGULATORY LIMITS FOR HEALTH AND SAFETY REQUIREMENTS.

ALL WELDING SHALL BE IN ACCORDANCE WITH THE CURRENT ANSI/AWS STRUCTURAL WELDING CODE, AS MODIFIED BY THE AASHTO STEEL WELDING SPECIFICATIONS AND ARTICLE 2408.13. WELDING SHALL BE PERFORMED BY AN AWS PREQUALIFIED WELDER, CERTIFIED IN THE POSITIONS AND CONDITIONS REQUIRED, AND IN CONFORMANCE WITH WEATHER CONDITIONS AT THE TIME THE WORK IS PERFORMED, UNLESS NOTED OTHERWISE, THE DESIGN JOINT DETAILS ARE FOR MANUAL SHIELDED METAL ARC WELDING. LOW HYDROGEN RODS OF AT LEAST  $F_y = 60,000$  PSI SHOULD BE USED.

ALL NEW STEEL SHALL BE ASTM A-709  $F_y = 36,000$  PSI.

CONTRACTOR IS TO FIELD VERIFY ALL DIMENSIONS PRIOR TO FABRICATION AND BEGINNING WORK. IF FIELD DIMENSIONS DIFFER FROM DIMENSIONS SHOWN, THE ENGINEER SHALL BE NOTIFIED.

THIS BRIDGE STRENGTHENING WILL PROVIDE A LEGAL RATING FOR TYPE 4, 3SSA, 3-3, 3SSB AND 4S3 TRUCKS, AT OPERATING STRESSES.

BRIDGE IS TO BE CLOSED TO ALL TRAFFIC DURING FIELD CONSTRUCTION IN ACCORDANCE WITH CURRENT IDOT REQUIREMENTS.

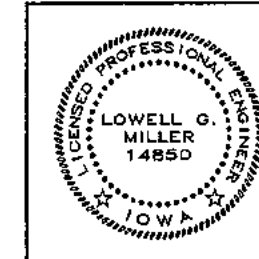
SCOPE OF WORK FOR THIS PROJECT INCLUDES ALL LABOR, EQUIPMENT, MATERIALS AND SUPERVISION NECESSARY TO REPAIR AND STRENGTHEN THIS BRIDGE IN ACCORDANCE WITH THIS PLAN AND THE STANDARD SPECIFICATIONS OF THE IOWA DEPARTMENT OF TRANSPORTATION, HIGHWAY DIVISION, SERIES OF 2001, PLUS CURRENT SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS.

EXISTING BRIDGE IS IOWA DEPARTMENT OF TRANSPORTATION STANDARD V7, 1939.

ALL NEW STRUCTURAL STEEL SHALL BE PAINTED AS PER THE REQUIREMENTS OF SECTION 2408.30 OF THE STANDARD SPECIFICATIONS. THE TOP COAT SHALL BE USED AND ITS COLOR SHALL MATCH AS CLOSELY AS POSSIBLE THE COLOR OF THE EXISTING PAINT.

ALL EXISTING STRUCTURAL STEEL AFFECTED BY THIS WORK AND NEW COVER PLATES SHALL BE PRIMED AND FIELD PAINTED IN ACCORDANCE WITH IDOT SPECIFICATIONS.

ALL CONSTRUCTION LOADS AND EQUIPMENT EXCEPT ANY NECESSARY CLAMPS MUST NOT BE SUPPORTED BY THE BRIDGE DURING FIELD WELDING OPERATIONS.



I HEREBY CERTIFY THAT THIS ENGINEERING DOCUMENT WAS PREPARED BY ME OR UNDER MY DIRECT PERSONAL SUPERVISION AND THAT I AM A DULY LICENSED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE STATE OF IOWA.

*Lowell G. Miller*  
LOWELL G. MILLER, P.E.  
DATE: 6-16-06

MY LICENSE RENEWAL DATE IS DECEMBER 31, 2008.

PAGES OR SHEETS COVERED BY THIS SEAL:

Sheet 1 of 1

BILL OF MATERIALS

	END SPAN	CENTER SPAN
EXTERIOR BEAMS	R 11'x3/4"x19'-0"	R 11'x3/4"x25'-0"
	4 REQUIRED	2 REQUIRED
	R 12'x3/4"x13'-0"	R 12'x3/4"x19'-0"
	4 REQUIRED	2 REQUIRED

FHWA NO. 003616

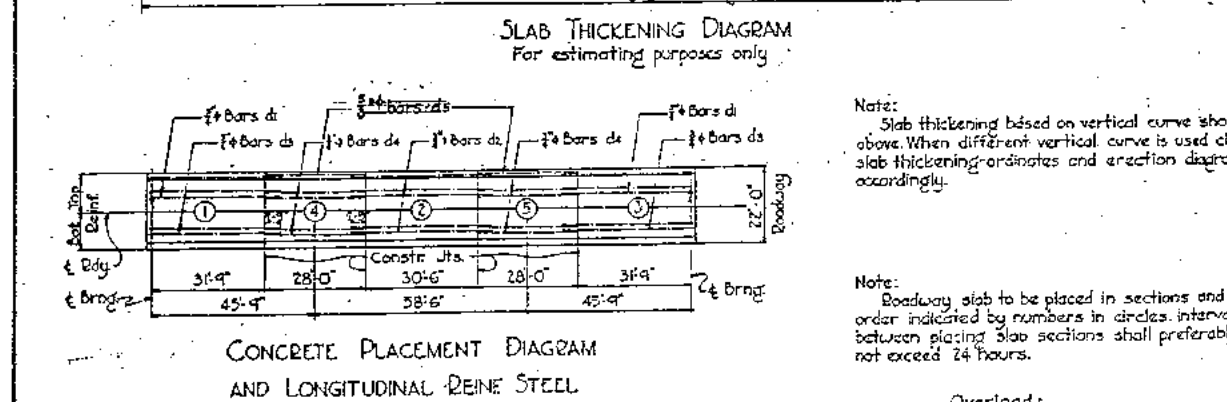
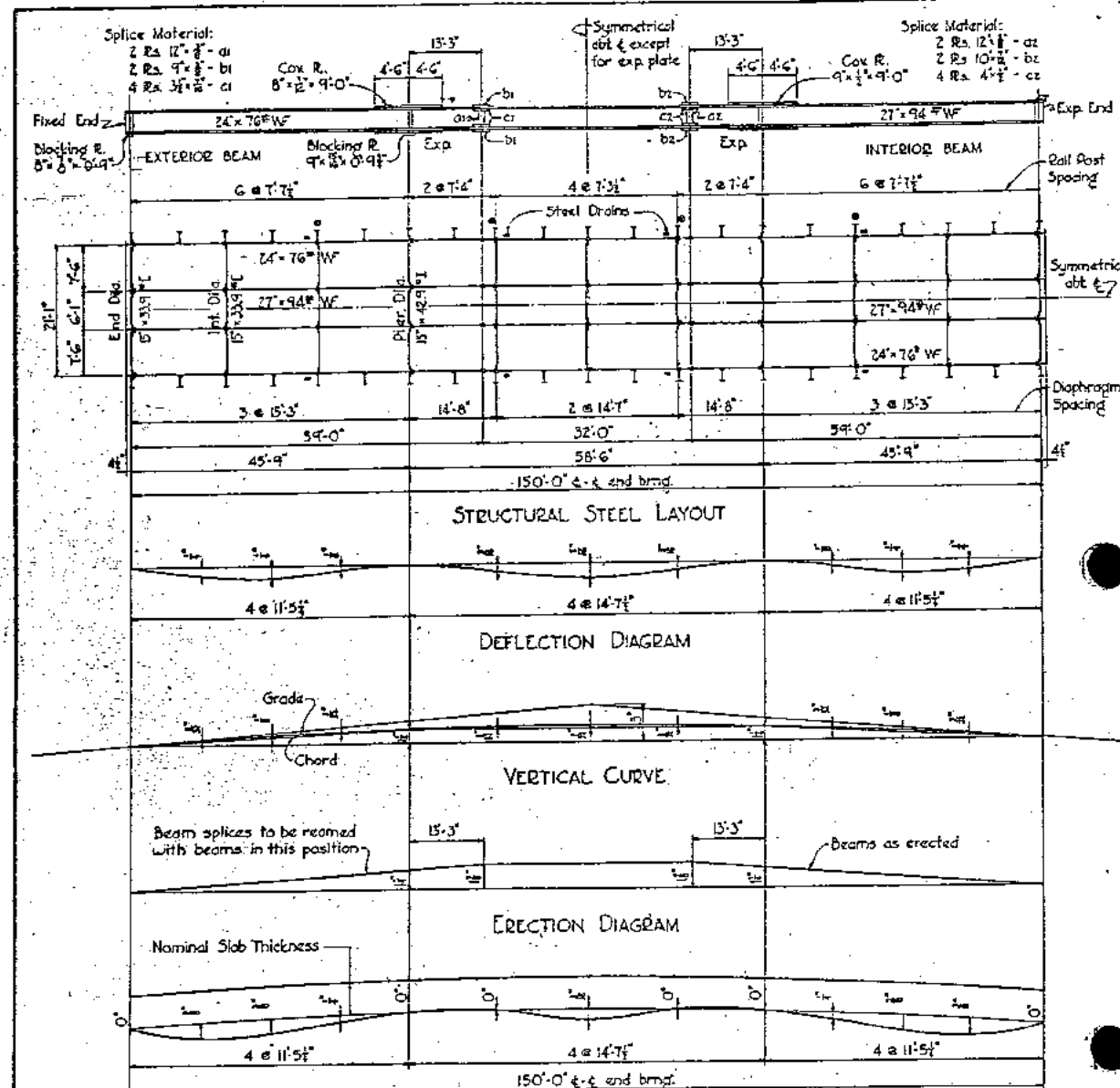
CITY OF DELOIT

BRIDGE STRENGTHENING DETAILS

CRAWFORD COUNTY

IOWA



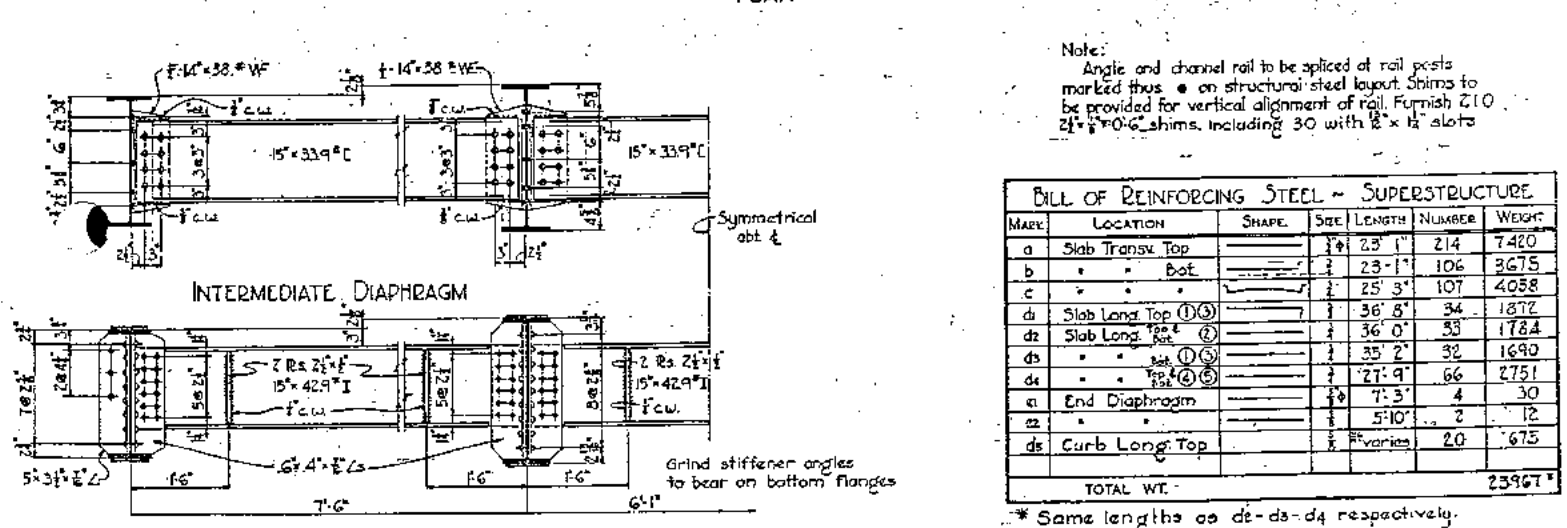
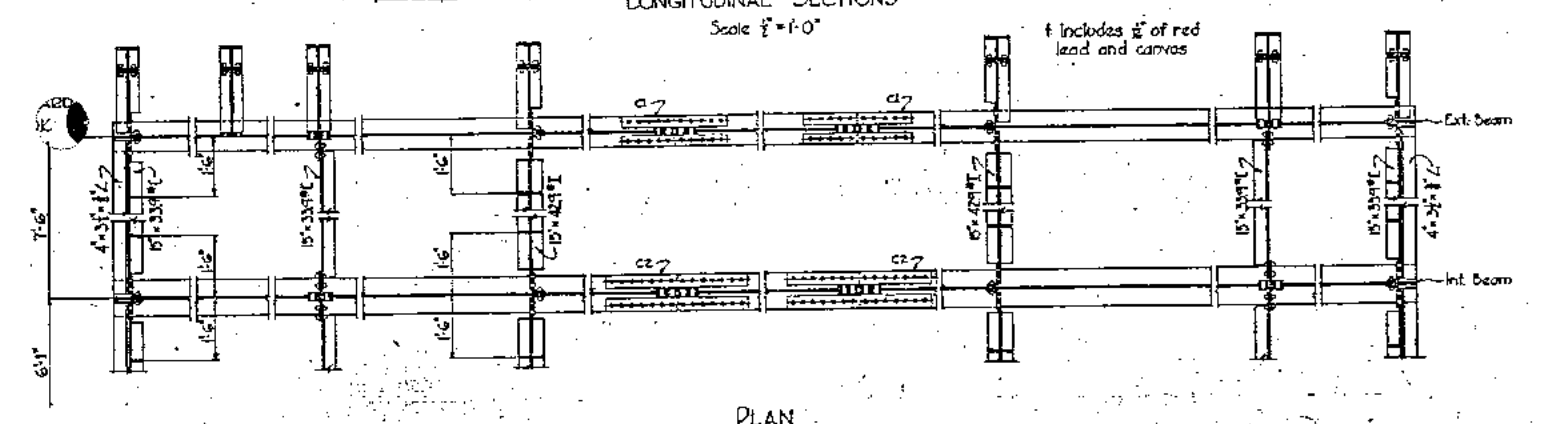
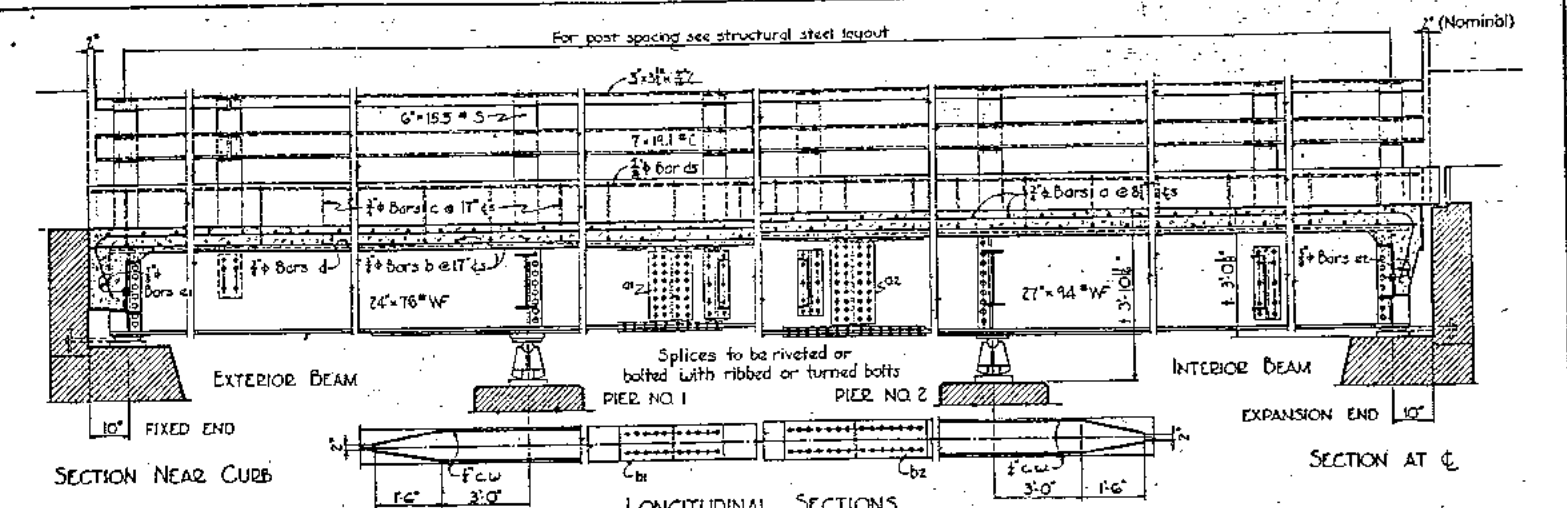


MOMENTS AND REACTIONS  
 IN FT KIPS AND KIPS

Truck Loading

	POS. MOMENT END SPAN		NEG. MOMENT AT PIERS		POS. MOMENT CENTER SP.		PIER REACTIONS		ABUT REACTIONS	
	EXT. BEAM	INT. BEAM	EXT. BEAM	INT. BEAM	EXT. BEAM	INT. BEAM	EXT. BEAM	INT. BEAM	EXT. BEAM	INT. BEAM
Dead Load	96.0	122.1	226.0	287.5	90.9	115.7	43.5	58.4	12.0	15.3
Live Load	100.0	183.0	92.2	142.2	104.5	139.0	20.7	31.7	12.5	20.2
Impact	30.0	54.9	27.8	42.7	31.4	36.7	6.2	9.5	3.7	6.1
Total	226.0	360.0	346.0	472.4	226.8	361.4	70.4	99.6	28.2	41.6

Overload:  
 ◇ 237.0 Kips  
 ◇ 258.0 Kips



CONSTRUCTION JOINT DETAIL  
 Scale 1" = 1'-0"

ESTIMATED QUANTITIES SUPERSTRUCTURE

CONCRETE	96.2 cu. yds.
REINFORCING STEEL	23967 lbs.
STRUCTURAL STEEL	86390 lbs.

APPROVED BY: *B.R. White*  
 CHIEF ENGINEER

Revised 11-15-46, sizes of beams, rails and estimates changed

STANDARD DESIGN  
 150' x 22' CONTINUOUS I-B. SPANS  
 H-15 LOADING - CONCRETE FLOOR - STEEL RAILS  
 IOWA STATE HIGHWAY COMMISSION  
 OCTOBER 1939

V7  
 150 x 22  
 H-15

BILL OF REINFORCING STEEL - SUPERSTRUCTURE

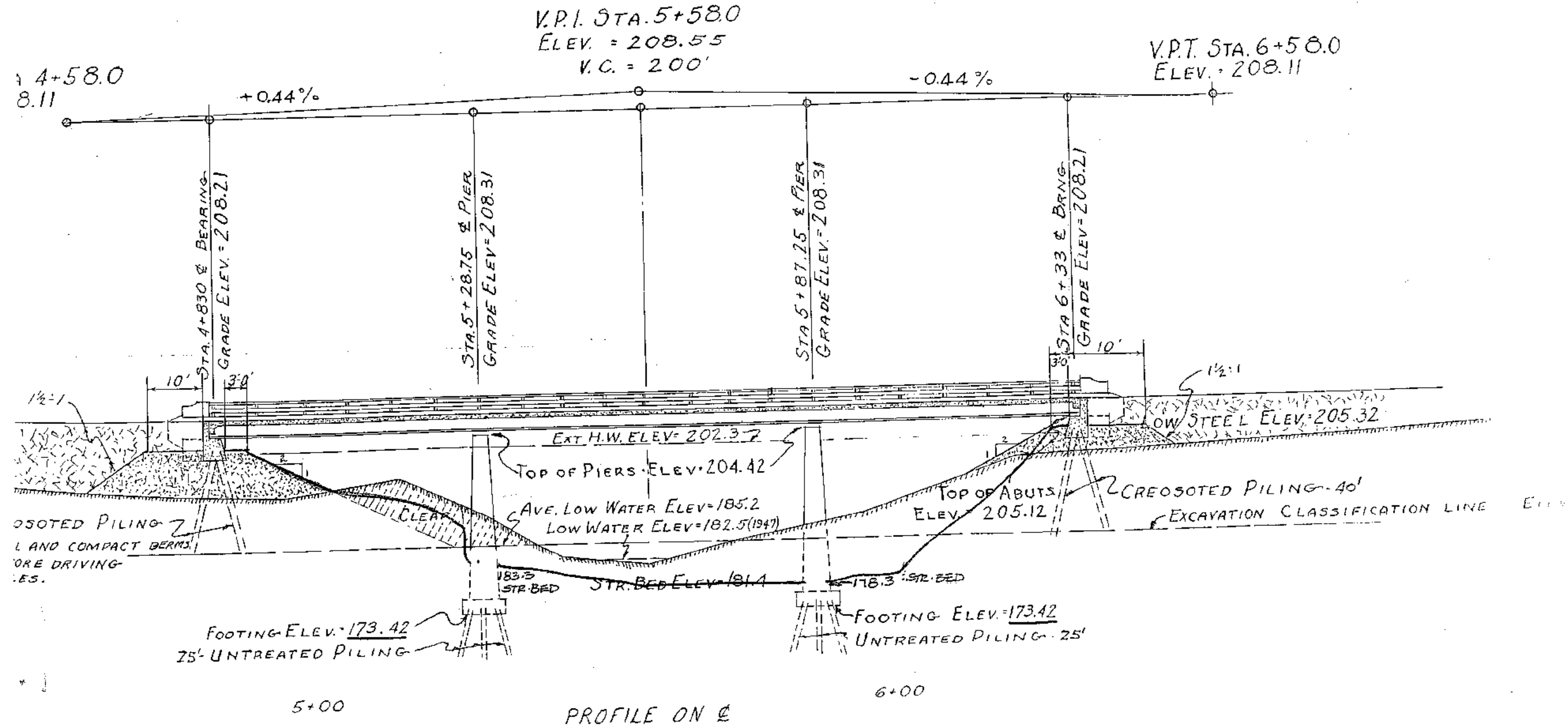
MARK	LOCATION	SHAPE	SIZE	LENGTH	NUMBER	WEIGHT
a	Slab Transv. Top		1/2"	23' 1"	214	7420
b	" " Bot.		1/2"	23' 1"	106	3675
c	" " "		1/2"	25' 3"	107	4058
d	Slab Long. Top (1)		1/2"	36' 8"	34	1872
d2	Slab Long. Bot (2)		1/2"	36' 0"	33	1784
d3	" " (3)		1/2"	35' 2"	32	1690
d4	" " (4)		1/2"	27' 9"	66	2751
e	End Diaphragm		1/2"	7' 3"	4	30
e2	" " "		1/2"	5' 10"	2	12
ds	Curb Long. Top		1/2"	varies	20	675
TOTAL WT.						23967

\* Same lengths as d2-d3-d4 respectively.











FED. ROAD DIST. NO.	STATE	PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	IOWA	5-1408			

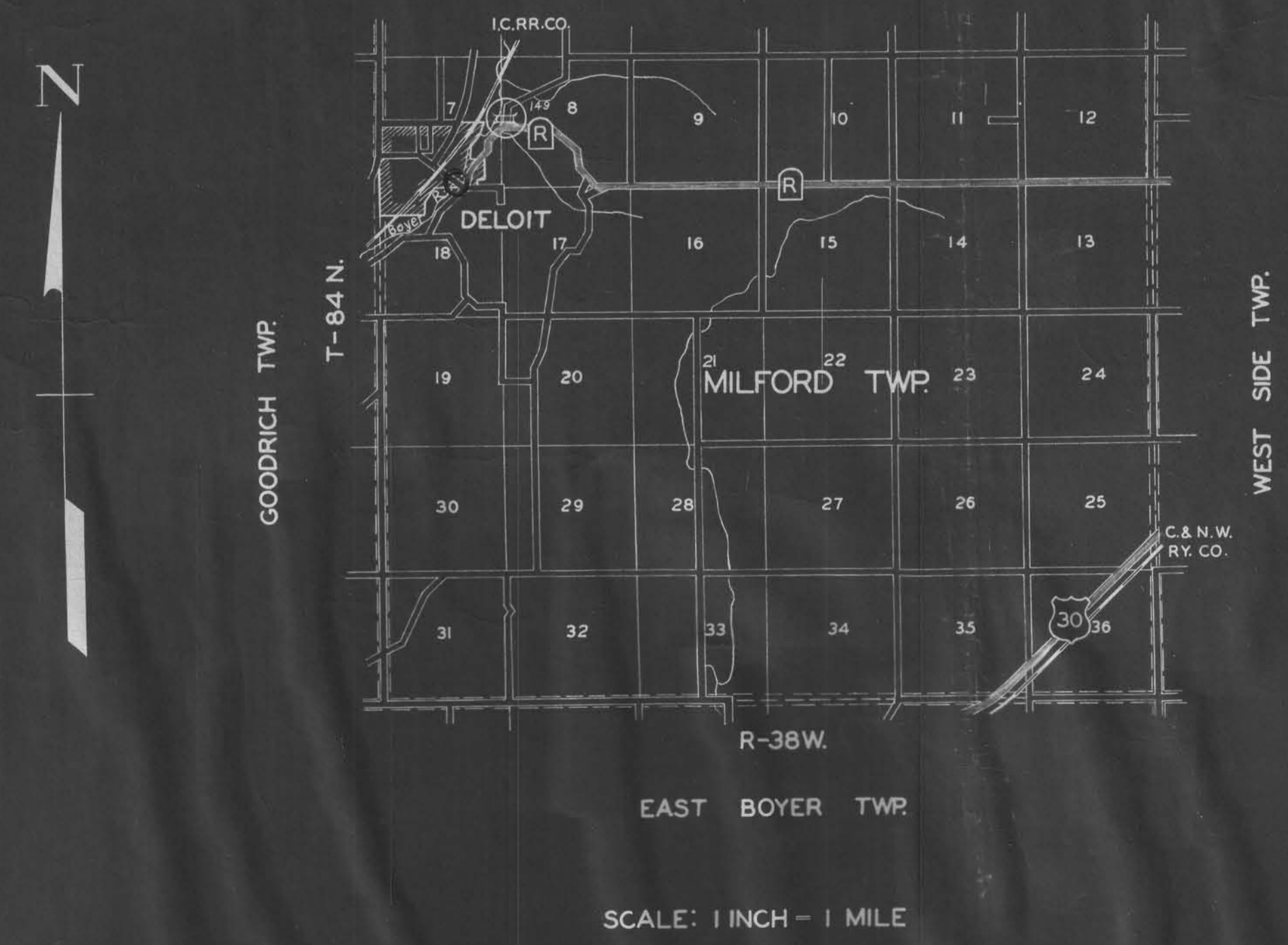
**STATE OF IOWA**  
**STATE HIGHWAY COMMISSION**  
 DESIGN FOR  
**150' X 22' CONTINUOUS I BEAM BRIDGE**  
 SECONDARY ROAD SYSTEM      PROJECT SM408  
**CRAWFORD COUNTY**  
 JUNE 1949

DESIGN 149. MILFORD TWP. CRAWFORD CO.  
SECTION 7 STATION 5+58 OVER BOYER DR. DITCH

150' x 22' CONT. I-BEAM	
PART	TOTAL
Concrete	226.7 Cu. Yds.
Reinforcing Steel	37459 Lbs.
Structural Steel	86390 Lbs.
Untreated Piling 36 @ 25'	900 Lin. Ft.
Cresoted Piling 16 @ 40'	640 Lin. Ft.
Excavation Class 10	325 Cu. Yds.
Excavation Class 20	54 Cu. Yds.
Excavation Class 21	196 Cu. Yds.
Excavation Class 24	880 Cu. Yds.

Mileage Summary: = 153'-2" = .0290 mile.

Specifications:  
 Design: A.A.S.H.O. 1935  
 Construction: Standard Specifications  
 Iowa State Highway Commission, Series 1948



APPROVED  
*C. W. Stigemann*

APPROVED  
*W. E. Jones* 9-28-49  
 CHIEF ENGINEER  
 IOWA HIGHWAY COMMISSION

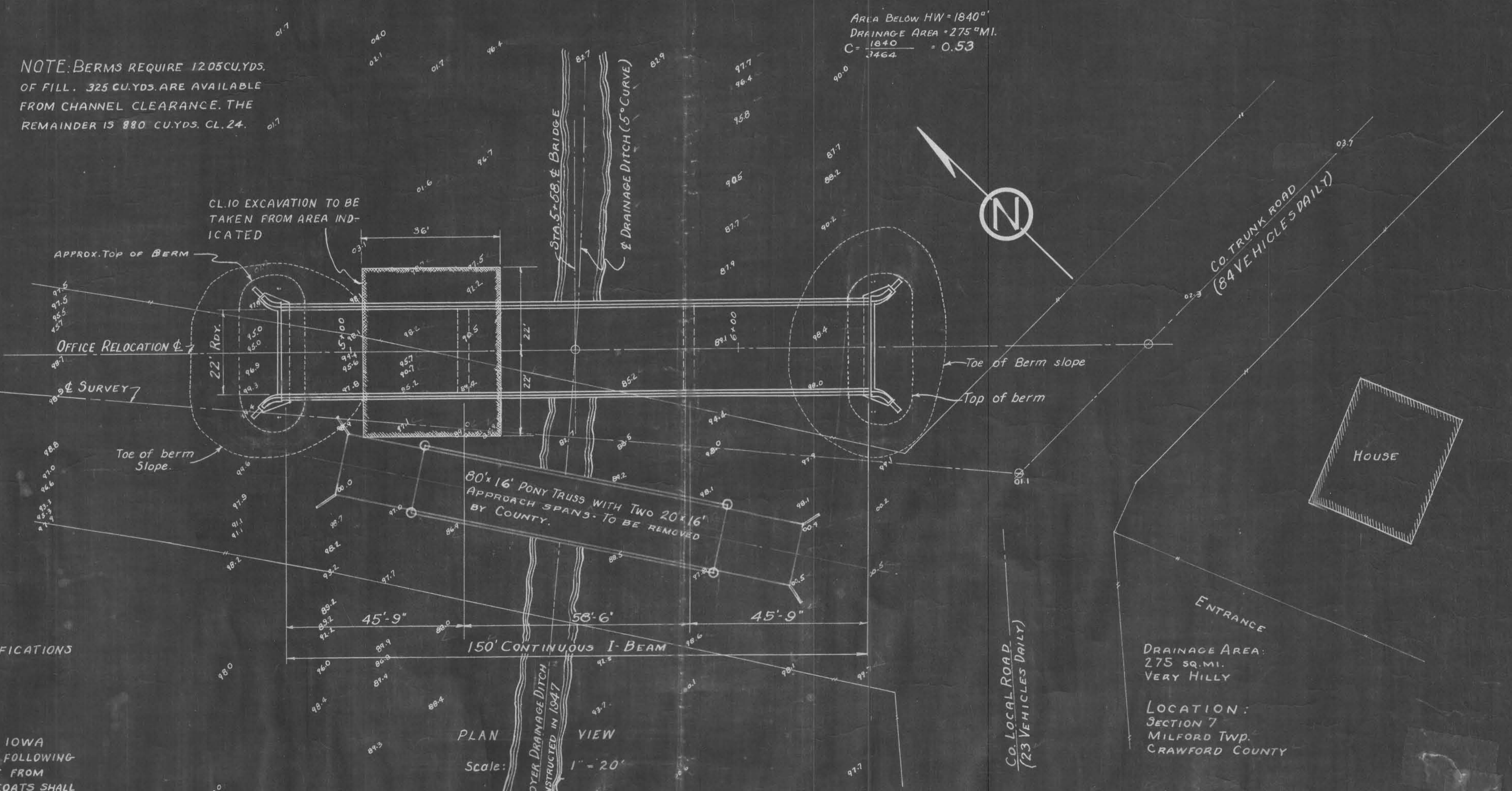
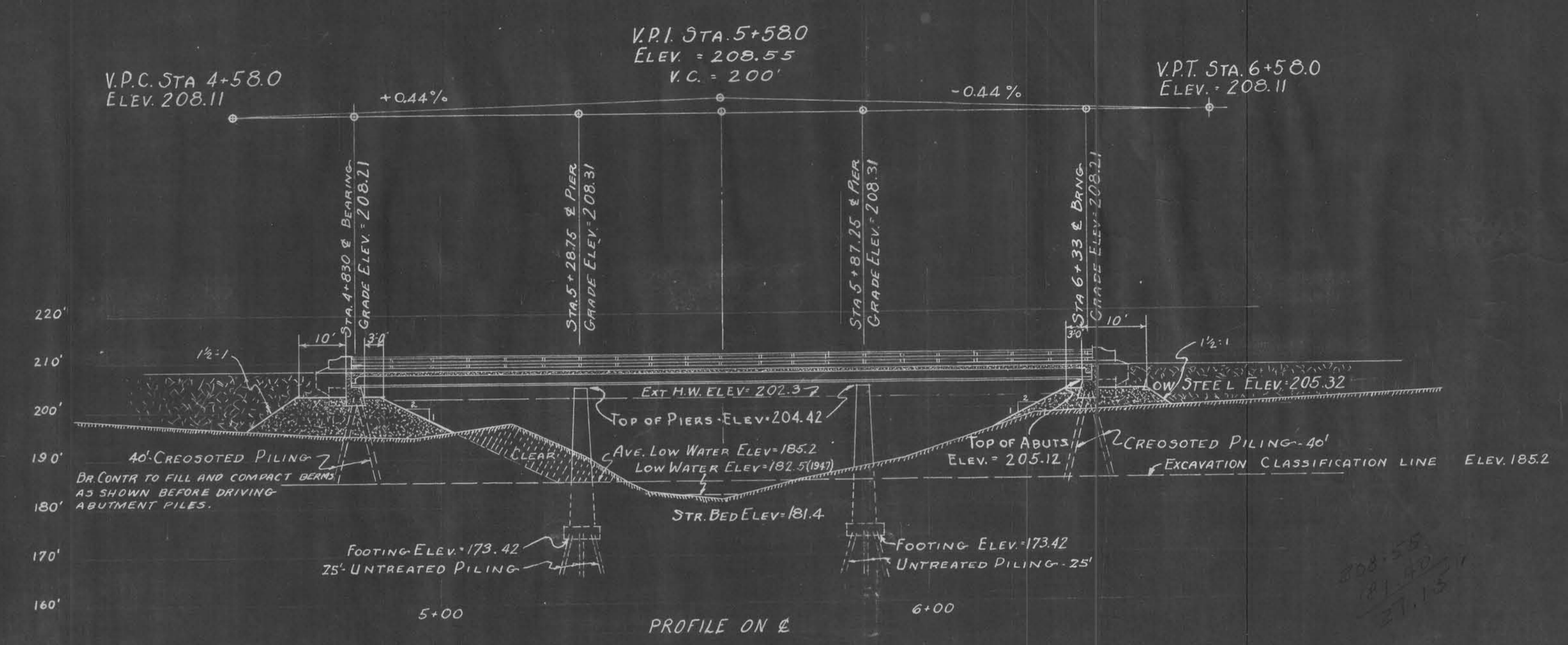
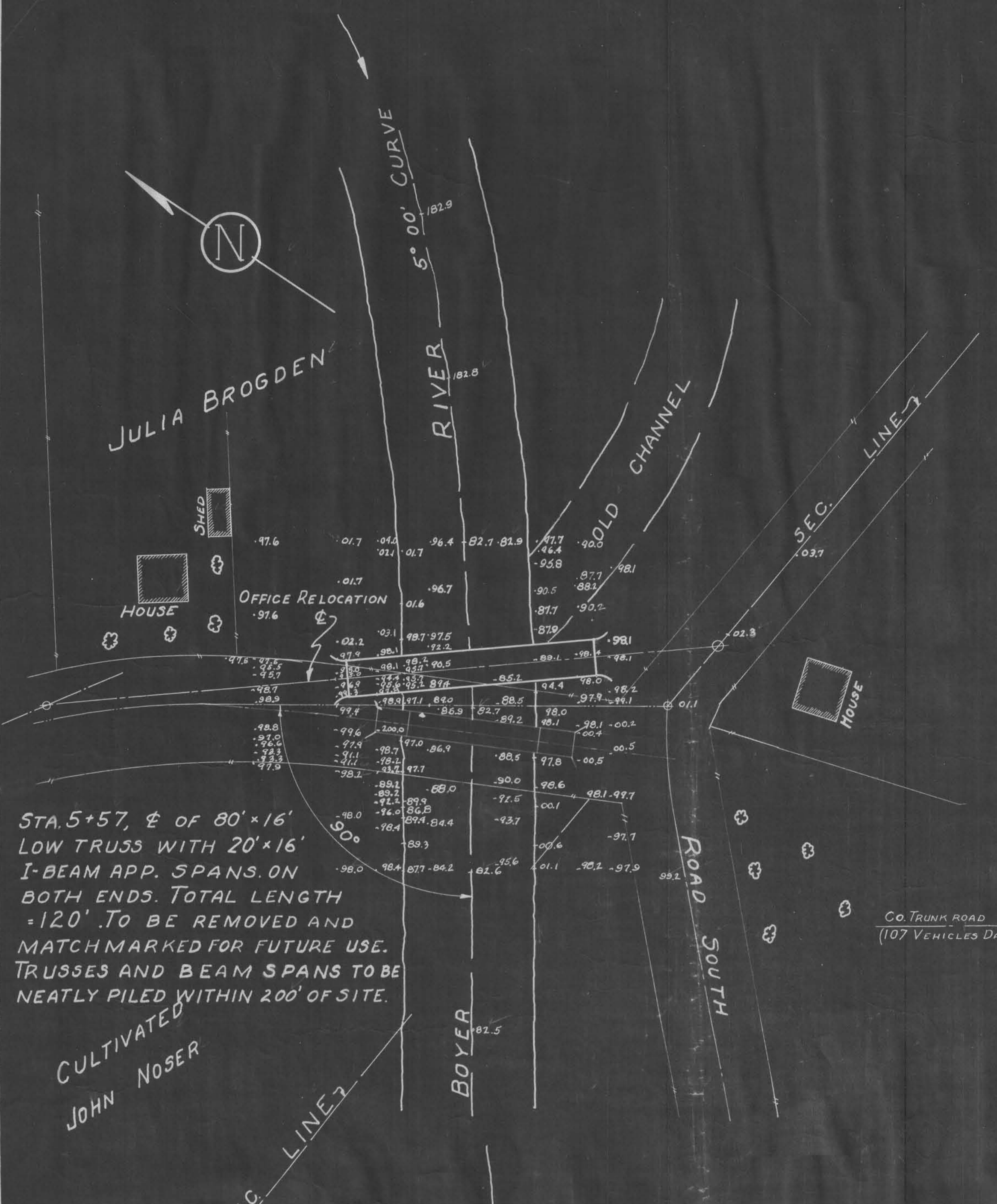
*Christ M. Lane*

RECOMMENDED FOR APPROVAL  
 DISTRICT ENGINEER  
 PUBLIC ROADS ADMINISTRATION  
 FEDERAL WORKS AGENCY

*Wm. J. Dreesen*  
 BOARD OF SUPERVISORS

APPROVED  
 DIVISION ENGINEER  
 PUBLIC ROADS ADMINISTRATION  
 FEDERAL WORKS AGENCY





**SPECIFICATIONS:**  
 DESIGN: A.A.S.H.O. 1935 WITH MODIFICATIONS USING THE FOLLOWING STANDARDS:  
 SUPERSTRUCTURE: V-7 (REVISED 11-15-46), 150'x22' CONTINUOUS I-BEAM.  
 PIERS: P-8 (REVISED 11-15-46) H=31'  
 ABUTMENTS: K-7 (REVISED 11-15-46)  
 CONSTRUCTION: STANDARD SPECIFICATIONS IOWA HIGHWAY COMMISSION SERIES 1948 WITH FOLLOWING MODIFICATIONS: "ON RAIL SURFACES VISIBLE FROM ROADWAY, THE FIRST AND SECOND FIELD COATS SHALL CONSIST OF WHITE PAINT CONFORMING TO PARAGRAPH 4135.04A."

	CONCRETE	REINF. STEEL	STRUCT. STEEL	PILING		EXCAVATION			CHANNEL CLEARING
				UNTREATED	CREOSOTED	CLASS 20	CLASS 21	CLASS 24	
SUPERSTRUCTURE	96.2 C.Y.	23967 LBS.	86390 LBS.						
PIERS	85.6 C.Y.	10,522 LBS.		36 @ 25'		23.5	196		
ABUTMENTS	44.9 C.Y.	2940 LBS.			16 @ 40'	30.5			
TOTALS	226.7 C.Y.	37459 LBS.	86390 LBS.	900 Lin. Ft.	640 Lin. Ft.	54.0	196	880	325

\* INCLUDES 1.9 C.Y. CLASS "C" CONCRETE

**150'x22' CONTINUOUS I-BEAM BRIDGE**  
 CONCRETE FLOOR & STEEL RAIL  
 STA. 5+58 PROJECT NOS 408  
 CRAWFORD COUNTY

IOWA STATE HIGHWAY  
 APRIL, 1949